

## Intended use

CROP 1K Clear Coat HIGH GLOSS is a premium quality clearcoat with excellent flow and excellent anti-sagging properties. This fast drying clearcoat stands out due to its very good filling properties and gloss level. CROP 1K Clear Coat HIGH GLOSS is suitable as a non-yellowing protective coating with outstanding UV-resistance. Resistant to all climatic conditions, scratch, and shock resistant.

## Processing instructions



### Substrates

Water- and solvent-based basecoats, cured and sanded old paintworks.

### Pre-treatment / cleansing

Please refer to the section "Substrate preparation" for detailed information.

### Characteristics

Very good weather resistance, lightfast, non-yellowing  
Very high scratch and shock resistance  
High surface hardness with good elasticity at the same time  
Good flow, high gloss  
Good polishability

## Colour / gloss level

Colourless high gloss



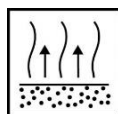
### Preparation

Before use, shake can vigorously for 1 - 2 minutes!



### Application

Spray to test - spray distance approx. 20 - 30 cm  
2 - 3 coats, dry film thickness: 40 - 50 µm



### Flash-off time

3 - 5 min between coats



### After use

After use, turn can upside down and spray until the valve is clean, this prevents the valve from clogging up.

**Drying time at 20 °C**

Dust dry after approx.	5 - 10 min
Set to touch after approx.	20 - 30 min
Ready for assembly after approx.	2 h

**Processing conditions** From +10 °C and up to 80 % relative air humidity. Ensure adequate air ventilation.

**Storage** Can be stored for 2 years in cool and dry places.

**VOC-regulation** EU limit value for this product (cat. B/e): 840 g/l  
This product contains max. 700 g/l of VOC.

**Safety information** See safety data sheet

**Substrate preparation:**

Remove old coatings that have not cured or are not sound.

Do not use on thermoplastic substrates.

**Intact, sound old paintworks, factory paintings:**

1. Pre-clean with Silikonentferner.
2. Then sand with P 400 - 500.
3. Afterwards, degrease with Silikonentferner.

**Basecoats:**

Observe the respective Technical data sheet of the basecoat system!